

**Amendments to the Specification:**

On page 1, please amend the title as follows:

~~PROCESS FOR THE PREPARATION OF (1S, 4R)-CIS-4-[2-AMINO-6-CHLORO-9H-PURIN-9-YL]-2-[2-AMINO-6-CHLORO-9H PURIN-9-YL] CYCLOPENTENE-1-METHANOL~~

*Reiterated without strikethrough and underlining to show corrections clearly:*  
PROCESS FOR THE PREPARATION OF (1S, 4R)-CIS-4-[2-AMINO-6-CHLORO-9H PURIN-9-YL]-2-CYCLOPENTENE-1-METHANOL